



**US Army Corps  
of Engineers**  
St Paul District

**APPLICANT:** ALLETE, Inc.

# **Public Notice**

**ISSUED:** September 14, 2020

**EXPIRES:** October 14, 2020

**REFER TO:** 2020-00887-WMS

**SECTION: 404 - Clean Water Act**  
**SECTION: 10 Rivers and Harbors Act**

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1. APPLICATION FOR PERMIT TO discharge dredged and fill material in 54.77 acres of wetlands for the construction of the Nemadji Trail Energy Center and associated components, and construct a transmission line over the Nemadji River, a Section 10 Navigable Water of the United States.

## 2. SPECIFIC INFORMATION

**APPLICANT:** ALLETE, Inc.  
c/o Dan McCourtney  
30 West Superior Street  
Duluth, MN 55802

**AGENT:** Burns & McDonnell Engineering Company, Inc.  
C/o Tyler Beemer  
8201 Norman Center Drive, Suite 300  
Bloomington, MN 55437

**PROJECT LOCATION:** The proposed Nemadji Trail Energy Center power generation facility is located in Section 31, Township 49 North, Range 13 West, Douglas County, Wisconsin. The approximate center coordinates of the site are Latitude 46.68954, Longitude -92.04999.

The staging area for the generation facility is located in Section 31, Township 49 North, Range 13 West, Douglas County, Wisconsin.

The 345-kV transmission line structures would be constructed in Section 31, Township 49 North, Range 13 West, and Sections 5, 6, 8, 9, 16 & 17, Township 48 North, Range 13 West, Douglas County, Wisconsin.

The 16-inch diameter natural gas pipeline would be constructed in Sections 5, 6, 9, 16, 21, 28 & 33, Township 48 North, Range 13 West, Douglas County, Wisconsin.

The new Switchyard would be located in Section 17, Township 48 North, Range 13 West, Douglas County, Wisconsin.

**DESCRIPTION OF PROJECT:** South Shore Energy, LLC, a subsidiary of ALLETE, Inc., and Dairyland Power Cooperative, propose to construct the Nemadji Trail Energy Center (NTEC) project. The project consists of the construction of a 625- megawatt (MW) gas turbine generation facility, natural gas supply pipeline, 345-kilovolt (kV) transmission line, new switching station, relocation of existing natural gas pipeline and transmission line, staging areas, and laydown yards.

The proposed NTEC generation facility site for the project is approximately 26.3 acres in size and is located east of the existing Enbridge Energy Superior Terminal Facility, along the northwest bank of the Nemadji River and southeast of the intersection of 31st Avenue East and Grand Avenue in the City of Superior.

The staging area for the construction of the generation facility is approximately 24.8 acres in size is located along the northwest side of 31st Avenue and northeast of the intersection of 31st Avenue East and Grand Avenue in the City of Superior. The site is located on Enbridge's Superior Terminal property.

A 345-kV transmission line would be constructed between the generation facility and a new switching station located on the west side of Lyman Lake Road, approximately 1,680 feet south of the intersection of Lyman Lake Road and County Road Z in the City of Superior. The 345-kV transmission line route is approximately 3.7 miles in length and would be constructed as a single-circuit 345-kV line or as a double-circuit 345/161-kV line with the existing 161-kV Line No. 160, which is owned by Superior Water, Light & Power (SWL&P), an ALLETE company. Existing right-of-way would be used where the proposed transmission line is double circuited with the existing 161-kV transmission line. Additional right-of-way of approximately 25 feet along portions of the existing right-of-way would be required to accommodate the new transmission line.

SWL&P would construct a 16-inch diameter natural gas pipeline between the proposed NTEC generation facility and an existing Great Lakes Gas Transmission Company (GLGT) natural gas transmission pipeline located south of County Route C and west of Windmill Road. The route is approximately 6.8 miles in length and occurs mostly in existing natural gas pipeline right-of-way corridors.

To accommodate the new generation facility and new transmission line, the existing electric transmission lines that cross the NTEC generation facility site and the Nemadji River would be relocated. The relocation of the existing 115-kV (Line No. 132), 115-kV (Line No 761), and 161-kV (Line No 160) lines (the relocation routes) would occur prior to the start of construction for the generation facility.

**BACKGROUND:** The project required review and approval by the Public Service Commission of Wisconsin (PSCW). A certificate of Public Convenience and Necessity (CPCN) for the generation facility was issued by the PSCW on January 31, 2020. A (CPCN) was issued for the electric transmission line and switching station on January 30, 2020. A Certificate of Authority (CA) was issued for the natural gas pipeline was issued on March 3, 2020. The Wisconsin Department of Natural Resources, Office of Energy, is participating in a joint review process with the Wisconsin Public Service Public Service Commission of Wisconsin (PSCW) as described in Wisconsin Stat. §30.025, with respect to wetlands and navigable waterways. The United States Department of Agriculture - Rural Utilities Service is providing funding for the project and is the lead federal agency.

**QUANTITY, TYPE, AND AREA OF FILL:** Construction of the NTEC generation facility and associated components would result in both permanent and temporary discharges of dredged and fill material into wetlands. A summary of anticipated wetland impacts is shown on the table below. A detailed table of anticipated wetland impacts by wetland type for each project component is shown on Figure 2 of the attached drawings.

NTEC Project - Proposed Wetland Impacts

<b>Project Component</b>	<b>Permanent Wetland Loss</b>	<b>Temporary Wetland Impacts</b>	<b>Forested to Emergent Wetland Conversion</b>
Generation Facility	4.4 Acres	0.3 Acre	0.9 Acre
Overall Project Staging Area	0	21.2 Acres	4.6 Acres
Transmission Line	1,240 Sq. Feet	8.4 Acres	4.7 Acres
Switchyard	4.4 Acres	0	1.4 Acres
Natural Gas Pipeline	0	16.0 Acre	2.6 Acre

1 – To avoid double counting, permanent impacts are subtracted from temporary impact areas and conversion areas where they overlap.

**VEGETATION IN AFFECTED AREA:** The NTEC generation facility site supports a broadleaved deciduous upland and wetland forest community consisting of quaking aspen, common buckthorn, and black willow. Upland and wetland shrub communities consist of red-osier dogwood, honeysuckle, alder, and various willow species.

The existing utility corridors where the 345-kV transmission line route, transmission line relocation, and 16-inch diameter natural gas pipeline route have been previously disturbed and consist primarily of grassland and wet-meadow communities and include raspberry, goldenrod species, Kentucky bluegrass, Canada thistle, parasol white top, garden valerian, reed canary grass, wool grass, cattail and various sedge and rush species.

The vegetation supported at the proposed switching station is within forested and scrub-shrub wetlands that consist mostly of quaking aspen, alder, willow species, common buckthorn, lake sedge, jewelweed and marsh marigold and swamp saxifrage.

**SOURCE OF FILL MATERIAL:** Clean fill material would come from a commercial source.

**SURROUNDING LAND USE:** The NTEC generation facility site is currently partially wooded with a parking lot and small stormwater pond in the northwest corner. Existing transmission lines and a natural gas pipeline cross the site.

The staging area for the generation facility is approximately 24.8 acres in size and includes an existing 1.2-acre disturbed area and 23.6-acre staging area. The staging area is located along the northwest side of 31st Avenue and northeast of the intersection of 31st Avenue East and Grand Avenue in the City of Superior. Several existing transmission lines and oil and gas pipelines cross the parcel containing the staging area.

The 345-kV transmission line route is approximately 3.7 miles in length and occurs primarily in existing transmission line right-of-way corridors through the City of Superior, Town of Superior, and the Town of Parkland in Douglas County.

The new switchyard is located in undeveloped public forest land owned by Douglas County.

The natural gas supply pipeline route occurs mostly in existing natural gas pipeline right-of-way corridors in the City of Superior and the Town of Parkland in Douglas County.

**DESCRIPTION OF STRUCTURE:** As part of the Project, several components will cross the Nemadji River, a Section 10 navigable water of the United States. The new transmission line will span the Nemadji River, one existing spanned transmission line will be relocated further south over the Nemadji River, and one existing spanned transmission line will be removed entirely. In addition, a new natural gas pipeline will be bored under the Nemadji River via horizontal directional drilling (HDD).

**THE FOLLOWING POTENTIALLY TOXIC MATERIALS COULD BE USED AT THE PROJECT SITE:** Hydraulic fluids and fuels from heavy equipment could potentially be found during construction.

**THE FOLLOWING PRECAUTIONS TO PROTECT WATER QUALITY HAVE BEEN DESCRIBED BY THE APPLICANT:** Horizontal Directional Drill (HDD) construction methods would be used to bore the natural gas pipeline under several perennial waterways. Trench breakers or similar structures will be installed to prevent groundwater from flowing along the line trench. For open cutting in waterways, flume and dam method will be used. Following the removal of the flume and dam system from each waterway crossing, grading back to pre-construction contours and slopes will occur as needed and be seeded with an approved seed mix. Temporary Clean Span Bridges (TCSB) would be used to cross nine waterways during the transmission line and natural gas pipeline construction phases. Clearing of forested and shrub dominated wetlands would be completed during frozen ground conditions or by hand or by reaching equipment that is parked in uplands. The ground would be left undisturbed such that the root-balls will not be impacted from clearing.

**MITIGATION:** The applicant proposes to compensate for the loss of wetland functions by purchasing credits from the Bluff Creek Wetland Mitigation Bank in Douglas County, Wisconsin. The final Mitigation Banking Instrument (MBI) for the Bluff Creek Mitigation Bank is currently pending review and approval from the Corps and the Interagency Review Team. The applicant also requests consideration of the Bear Creek Mitigation site as partial compensation for the project. The Bear Creek mitigation site was constructed in 2004 to provide permittee responsible compensation for the previously authorized Superior Generation project that was not constructed. A final determination of credit needs for the project and appropriate compensation, including the suitability of the Bear Creek site for partial compensation, is pending review.

### 3. FEDERALLY-LISTED THREATENED OR ENDANGERED WILDLIFE OR PLANTS OR THEIR CRITICAL HABITAT

None were identified by the applicant or are known to exist in the permit area. However, Douglas County is within the known or historic range of the following Federally-listed species:

Gray wolf – Endangered. Habitat: Northern forested areas.

Canada Lynx – Threatened. Habitat: There is final critical habitat for this species. The project location is outside the critical habitat.

Northern long-eared bat – Threatened. Habitat: Hibernates in caves and mines – swarming in surrounding wooded areas in autumn. During summer, roosts and forages in upland forests.

Piping Plover – Endangered. Habitat: Sandy beaches and islands

Red Knot – Threatened. Habitat: Coastal areas along Lake Superior.

Fassett's Locoweed – Threatened. Habitat: Open sandy lakeshores.

The Rural Utilities Service is the lead federal agency is for the proposed project and is coordinating with the U.S. Fish and Wildlife Service for compliance with the Endangered Species Act. Any impacts the project may have concerning Federally-listed threatened or endangered wildlife or plants or their critical habitat will be considered in our final assessment of the described work.

#### 4. JURISDICTION

This application is being reviewed in accordance with the practices for documenting Corps jurisdiction under Sections 9 & 10 of the Rivers and Harbors Act of 1899 and Section 404 of the Clean Water Act.

#### 5. STATE SECTION 401 WATER QUALITY CERTIFICATION

WATER QUALITY CERTIFICATION. This Public Notice has been sent to the Wisconsin Department of Natural Resources and is considered by the District Engineer to constitute valid notification to that agency for Section 401 water quality certification. A permit will not be granted until the Wisconsin Department of Natural Resources has issued or waived Section 401 certification.

#### 6. HISTORICAL/ARCHAEOLOGICAL

The Rural Utilities Service (RUS) is the lead federal agency for the proposed project and is coordinating with Wisconsin State Historic Preservation Office (SHPO) for compliance with the National Historic Preservation Act. Any impacts the project may have on historic properties will be considered in our final assessment of the described work. Any adverse effects on historic properties will be resolved prior to the Corps authorization, or approval, of the work in connection with this project.

#### 7. PUBLIC HEARING REQUESTS

Any person may request, in writing, within the comment period specified in this notice, that a public hearing be held to consider this application. Requests for public hearings shall state, in detail, the reasons for holding a public hearing. A request may be denied if substantive reasons for holding a hearing are not provided or if there is otherwise no valid interest to be served.

#### 8. PUBLIC INTEREST REVIEW

The decision whether to issue a permit will be based on an evaluation of the probable impact, including cumulative impacts, of the proposed activity on the public interest. That decision will reflect the national concern for both protection and utilization of important resources. The benefit which reasonably may be expected to accrue from the proposal must be balanced against its reasonably foreseeable detriments. All factors which may be relevant to the proposal will be considered, including the cumulative effects. Among those are conservation, economics, aesthetics, general environmental concerns, wetlands, cultural values, fish and wildlife values, flood hazards, floodplain values, land use, navigation, shoreline erosion and accretion,

recreation, water supply and conservation, water quality, energy needs, safety, food and fiber production and, in general, the needs and welfare of the people. Environmental and other documents will be available for review in the St. Paul District Office.

The Corps of Engineers is soliciting comments from the public; Federal, State, and local agencies and officials; Indian tribes; and other interested parties in order to consider and evaluate the impacts of this proposed activity. Any comments received will be considered by the Corps of Engineers to determine whether to issue, modify, condition, or deny a permit for this proposal. To make this decision, comments are used to assess impacts on endangered species, historic properties, water quality, general environmental effects, and the other public interest factors listed above. Comments are used in the preparation of an Environmental Assessment and/or an Environmental Impact Statement pursuant to the National Environmental Policy Act. Comments are also used to determine the need for a public hearing and to determine the overall public interest of the proposed activity.

#### 9. COASTAL ZONE MANAGEMENT.

This Public Notice has been sent to the agency responsible for Coastal Zone Management and is considered by the District Engineer to constitute valid notification to that agency for a Coastal Zone Consistency determination.

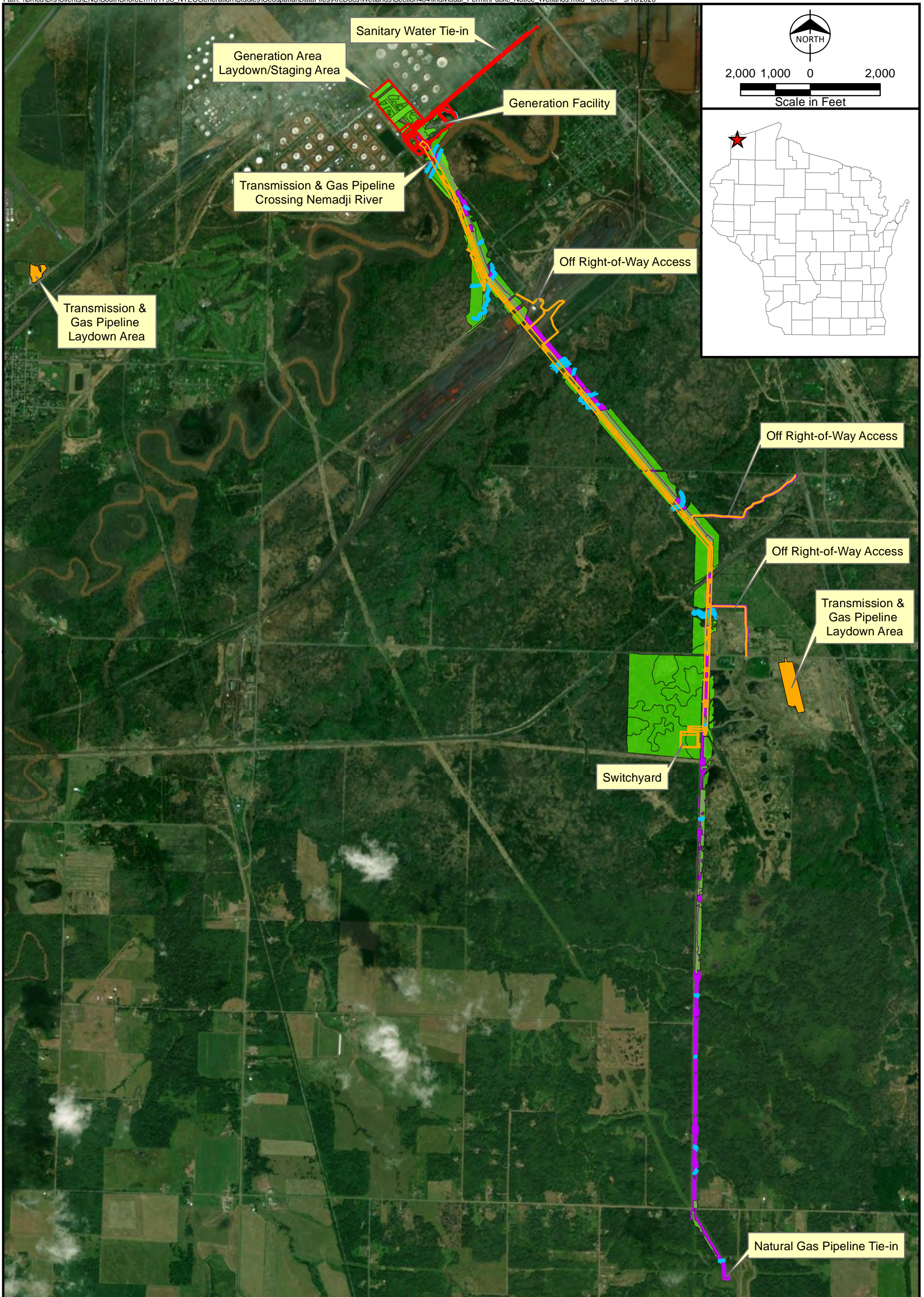
#### REPLIES/COMMENTS

Interested parties are invited to submit to this office written facts, arguments, or objections by the expiration date indicated above. These statements should bear upon the suitability of the location and the adequacy of the project and should, if appropriate, suggest any changes believed to be desirable. Comments received may be forwarded to the applicant.

Replies may be sent to William Sande at [william.m.sande@usace.army.mil](mailto:william.m.sande@usace.army.mil).

IF YOU HAVE QUESTIONS ABOUT THE PROJECT, contact William Sande at the Hayward Field Office at (651) 290-5882 or [william.m.sande@usace.army.mil](mailto:william.m.sande@usace.army.mil)

To receive Public Notices by e-mail, go to: [http://mvp-extstp.mvp.usace.army.mil/list\\_server/](http://mvp-extstp.mvp.usace.army.mil/list_server/) and add your information in the New Registration Box.



- Generation Facility Components
- Transmission Line/Switchyard Components
- Natural Gas Pipeline Components
- Delineated Wetlands
- Delineated Streams

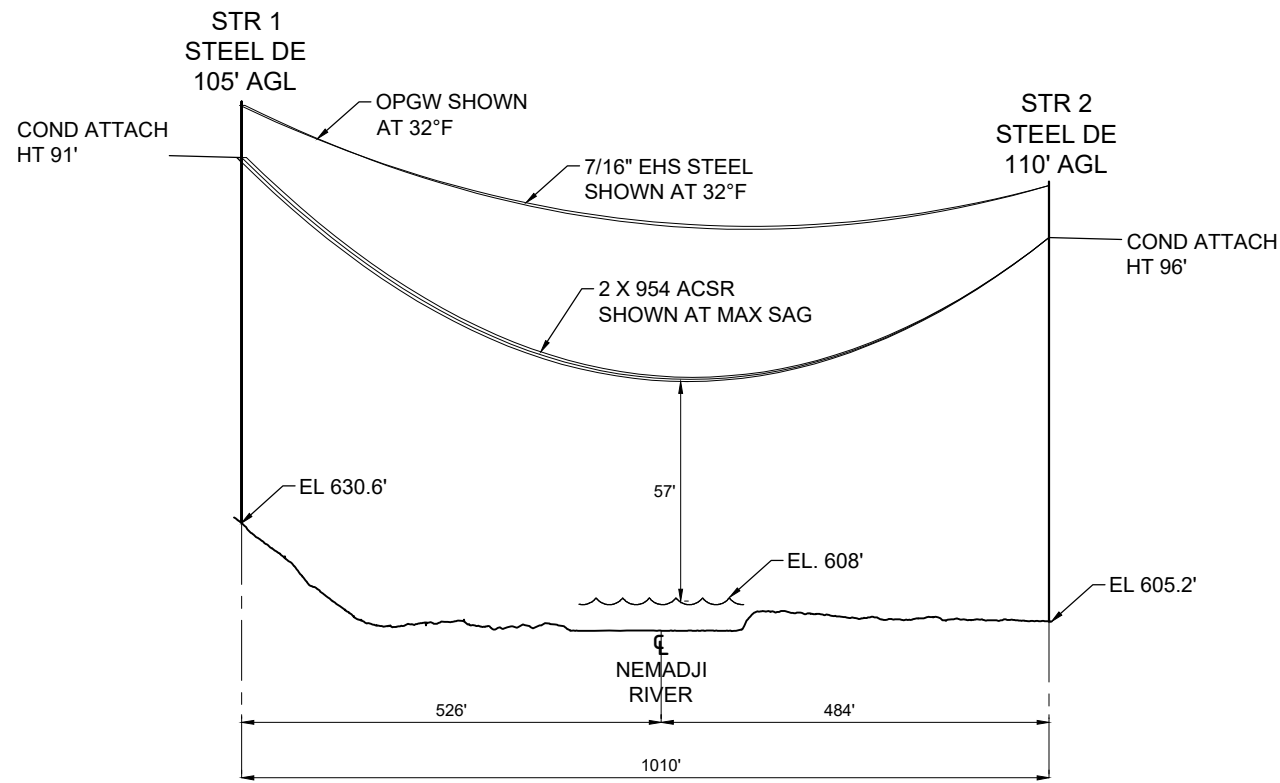
Table A-1: Delineated Wetlands & Proposed Wetland Impacts for the NTEC Project

Table with columns: Wetland Information, Impact Details, and Impact Summary. Rows include Feature ID, Cowardin Classification, WDNr Natural Community Wetland Classification, Delineated Area (Sq Feet), ASNRI, County, Latitude, Longitude, Q, Section, Township (N), Range (E/W), Quality Rating, Permanent Impact (Sq Feet), Permanent Impact Component, Temporary Open Trenching for Natural Gas Pipeline (Sq Feet), Temporary Matting for Natural Gas Pipeline Access (Sq Feet), Temporary Matting for Natural Gas Pipeline Workspaces (Sq Feet), Temporary Matting for 10" Natural Gas Pipeline Backup/Fiberline for Generation Facility (Sq Feet), Temporary Matting for Transmission Line Access (Sq Feet), Temporary Matting for Transmission Line Workpad (Sq Feet), Temporary Fill for Staging/Parking Area (Sq Feet), Forested to Emergent Wetland Conversion (Sq Feet), Shrub to Emergent Wetland Conversion (Sq Feet), Total Permanent Impacts (Sq Feet), Total Temporary Impacts from Open Trenching (Sq Feet), Total Temporary Impacts from Matting (Sq Feet), Total Temporary Impacts from Staging/Parking Area Fill (Sq Feet), Total Forested to Emergent Wetland Conversion (Sq Feet), and Total Shrub to Emergent Wetland Conversion (Sq Feet).

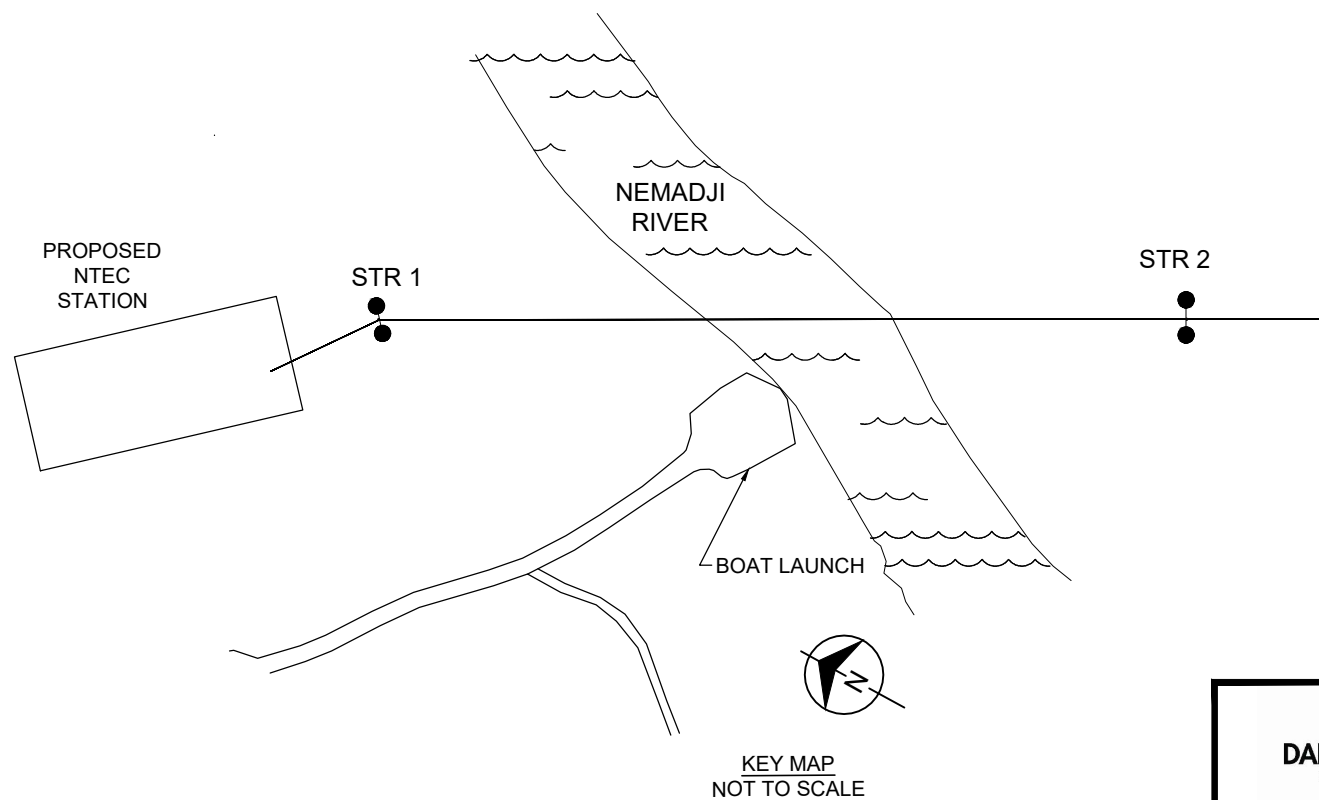
(a) The designation of "d" at the end of the wetland ID indicates delineation via a desktop analysis, while "T" indicates field delineation.
(b) Wetland classifications according to Cowardin (USFWS, 1979) PEM = Palustrine Emergent, PSS = Palustrine Scrub-Shrub, PFO = Palustrine Forested, PUB = Palustrine Unconsolidated Bottom
(c) Delineated area only represents the wetland extent within the Project Area, which may extend beyond the limits of the Project Area.
(d) Latitude/longitude coordinates at the wetland midpoint within the Project Area.
(e) Open trenching in wetlands is specific to the installation of the natural gas pipeline where HDD methods are not proposed. The total width of open trench is 2.5 feet.
(f) To avoid double counting, permanent impacts are subtracted from temporary impact areas and PSS/PFO clearing areas where they overlap.
(g) Temporary wetland matting will not be in place for more than 180 consecutive days. When feasible, temporary matting will not be used during winter conditions that provide sufficient frozen ground conditions that would avoid or minimize ground disturbance. As a result of various Project component construction schedules, components with overlapping matting are purposefully double counted.
(h) Forested wetland clearing refers to clearing of PFO to PEM wetland within the Project Area.
(i) Shrub/scrub wetland clearing refers to clearing of PSS to PEM wetland within the Project Area. Wetlands with a classification of PEM/PSS are counted at a 50% conversion rate.
(j) W-505f is an existing stormwater pond that will be expanded in place to accommodate the generation facility. Based on the manmade nature of this feature, impacts are not calculated for this expansion.
(k) W-117d is a detention pond designated as a Special Area Management Plan Wetland under the City of Superior, no impacts are anticipated.
(l) Staging/parking area fill will consist of protective layered material below crush rock, to be in place for the entire duration of the facility, natural gas pipeline, and transmission line project components. Preliminary restoration is provided in the permit application.
(m) Rating based on best professional judgement, guidance from WDNr, species diversity, invasive species abundance, and location of wetland to degraded or disturbed areas. Additional information can be referenced in the updated WRAM forms submitted in September 2020.



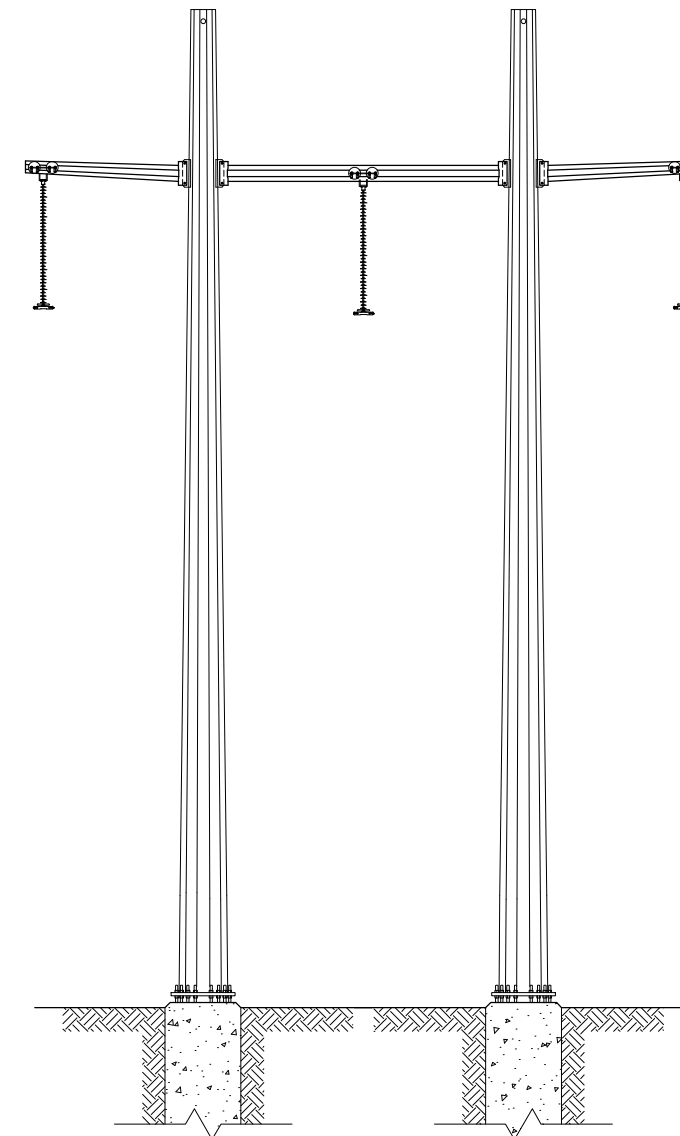
PROFILE VIEW  
LOOKING NORTHEAST



PLAN VIEW  
LOOKING NORTHEAST



STR 1 & 2



NOTES

1. NEMADJI RIVER 100 YR. FLOOD ELEVATION IS 608' BASED ON FEMA FLOOD MAP DATED FEBRUARY 2, 2012
2. REQUIRED CLEARANCE TO NEMADJI RIVER ASSUMED TO BE 57' BASED ON 2017 NESC CLEARANCE TO RIGGING/ LAUNCHING AREAS 2000 ACRES.
3. VERTICAL CLEARANCE TO 100 YR. FLOOD EL. WILL BE MAINTAINED UNDER THE WEATHER CASE RESULTING IN THE GREATEST CONDUCTOR SAG.
4. (1) 48 FIBER OPGW AND (1) 7/16" EHS STEEL TO BE USED AS SHIELDING WIRES.
5. (3) 2 X 954 CARDINAL ACSR TO BE USED AS 345KV CONDUCTOR.

**PRELIMINARY - NOT FOR CONSTRUCTION**

DAIRYLAND POWER COOPERATIVE

BURNS & McDONNELL

date 7/17/2018  
designed J. BROWN  
checked D. SARGEANT

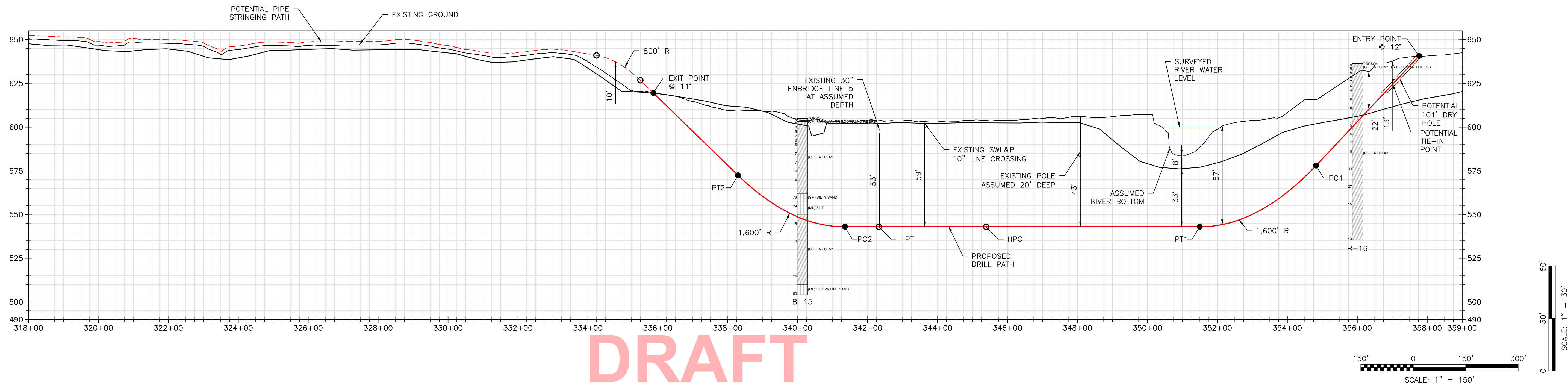
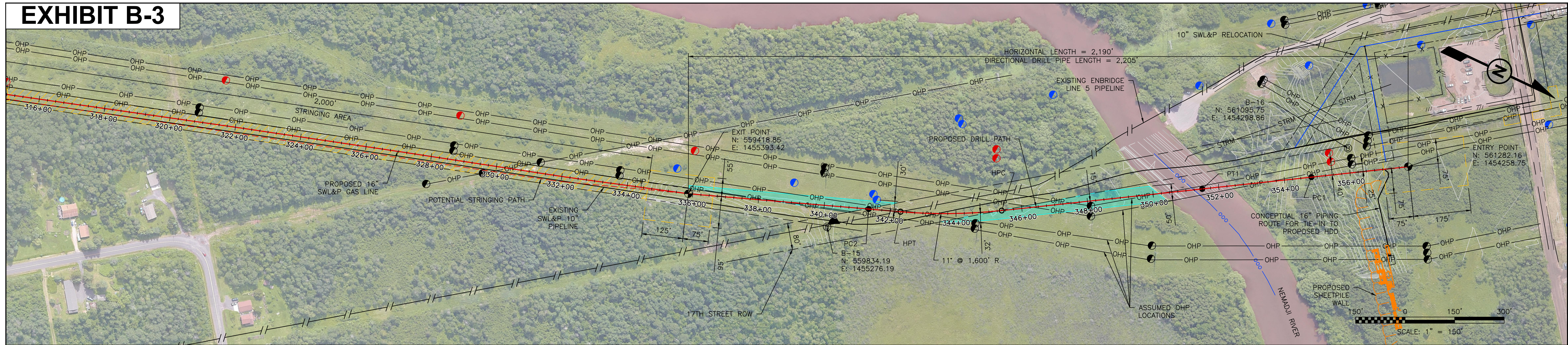
MINNESOTA POWER & DAIRYLAND POWER

NTEC TRANSMISSION LINE  
SINGLE CIRCUIT 345KV  
NEMADJI RIVER CROSSING  
SUPERIOR, WISCONSIN

project no. 106604  
contract no.

**EXHIBIT B-2**

# EXHIBIT B-3



DRAFT



DIRECTIONAL DRILL DATA		
DESCRIPTION	STATION (ft)	ELEVATION (ft)
ENTRY AT 12'	357+77.00	640.61'
PC1 (1,600' R)	354+82.25	577.96'
PT1	351+49.59	543.00'
HPC (1,600' R)	345+38.75	543.00'
HPT AT 11'	342+31.57	543.00'
PC2 (1,600' R)	341+34.80	543.00'
PT2	338+29.50	572.40'
EXIT AT 11'	335+87.00	619.53'
HORIZONTAL DISTANCE (ft) = 2,190.00'		
DIRECTIONAL DRILL PIPE LENGTH (ft) = 2,205.45'		

- GENERAL NOTES**
- PLACEMENT OF HORIZONTAL DRILLING RIG IS NOT FIXED BY DESIGNATION OF ENTRY AND EXIT POINTS. DRILLING RIG PLACEMENT AND/OR THE USE OF DUAL RIGS SHALL BE AT CONTRACTOR'S OPTION, AS LONG AS THE DRILLING RIG IS PLACED INSIDE APPROVED WORKSPACE BOUNDARIES.
  - CONTRACTOR IS TO CONTACT UTILITY LOCATIONS/NOTIFICATION SERVICE FOR THE CONSTRUCTION AREA.
  - CONTRACTOR IS TO POSITIVELY LOCATE AND STAKE ALL EXISTING UNDERGROUND FACILITIES. ANY FACILITIES LOCATED WITHIN 10 FEET OF THE DESIGNED DRILL PATH SHALL BE EXPOSED.
  - CONTRACTOR IS TO MODIFY DRILLING PRACTICES AND DOWNHOLE ASSEMBLIES AS NECESSARY TO PREVENT DAMAGE TO EXISTING FACILITIES.
  - NORTHINGS AND EASTINGS ARE IN US SURVEY FEET REFERENCED TO WISCONSIN STATE PLANE NORTH, NAD83.
  - ELEVATIONS ARE IN US FEET.
  - DRILLED PATH STATIONING IS IN FEET BY HORIZONTAL MEASUREMENT AND IS REFERENCED TO THE CONTROL POSITION ESTABLISHED FOR THE DRILLED SEGMENT.
  - DRILL PATH COORDINATES REFER TO CENTERLINE OF PIPE.
  - ALL UTILITY LOCATIONS WERE ESTABLISHED BY A COMBINATION OF CLIENT PROVIDED DATA, 811 TICKET FIELD MARKINGS, AND THE USE OF ELECTRONIC UTILITY LOCATING SYSTEMS.
  - CONTRACTOR TO ACTIVELY MONITOR THE AREA FOR IMPACTS THAT COULD OCCUR AS A RESULT OF TRENCHLESS OPERATIONS (E.G. SETTLEMENT, HEAVE, AND DRILLING FLUID FLOW).
  - GEOTECHNICAL DATA IS PRESENTED FOR INFORMATIONAL PURPOSES ONLY. REFERENCE SHOULD BE MADE TO THE FINAL GEOTECHNICAL INVESTIGATION REPORT FOR FULL DETAILS REGARDING SUBSURFACE DESCRIPTIONS AND IDENTIFIED CONDITIONS.
  - TOPOGRAPHIC SURVEY WAS PROVIDED BY LSC SURVEY.
  - THE EXISTING PERMANENT EASEMENT LOCATION WAS ESTABLISHED BY COMPILING DOCUMENTATION PROVIDED BY SUPERIOR WATER LIGHT & POWER. LAKE SUPERIOR CONSULTING GIVES NO WARRANTY, EXPRESSED OR IMPLIED, AS TO THE ACCURACY, RELIABILITY, OR COMPLETENESS OF THE SHOWN EXISTING PERMANENT EASEMENT LOCATION.
  - IMAGERY SOURCE: GOOGLE EARTH (2017).
  - NTCC FACILITY AREA PIPING AND SHEETPILE WALL. DEPTHS OF EXISTING POWER POLES AND LOCATIONS OF PROPOSED POLES WERE PROVIDED BY SWL&P.

RECOMMENDED TOLERANCES	
ITEM	TOLERANCE
PILOT HOLE ENTRY ANGLE	INCREASE ANGLE UP TO 1° (STEEPER). NO DECREASE IN ANGLE ALLOWED.
PILOT HOLE ENTRY LOCATION	AS PER COORDINATES PROVIDED BY COMPANY. NO CHANGES WITHOUT COMPANY APPROVAL.
PILOT HOLE EXIT ANGLE	INCREASE ANGLE UP TO 1° (STEEPER) OR DECREASE UP TO 2° (FLATTER).
PILOT HOLE EXIT LOCATION	UP TO 20 FEET BEYOND OR 10 FEET SHORT OF THE EXIT STAKE. BETWEEN 5 FEET LEFT AND 5 FEET RIGHT OF CENTERLINE.
PILOT HOLE DEPTH	UP TO 2 FEET ABOVE THE DESIGN DRILL PROFILE OR 10 FEET BELOW THE DESIGN DRILL PROFILE.
PILOT HOLE ALIGNMENT	SHALL REMAIN WITHIN 5 FEET LEFT OR RIGHT OF THE HDD CENTERLINE.

**LEGEND**

- PROPOSED 16" SWL&P PIPELINE
- EXISTING 10" SWL&P PIPELINE
- PROPOSED 10" SWL&P RE-ROUTE
- EXISTING EASEMENT
- PROPOSED EASEMENT
- ROAD ROW
- WATERBODY
- TEMPORARY WORKSPACE
- EXISTING FOREIGN LINE
- EDGE OF ROAD
- STRM
- OHP
- PROPOSED SHEETPILE/NTCC FACILITY AREA
- EXISTING POWER POLE
- PROPOSED 345KV POWER POLE
- PROPOSED 115/161KV POWER POLE
- ADDITIONAL TEMPORARY WORKSPACE
- WETLAND
- PROPOSED ADDITIONAL EASEMENT
- RECTIFIER
- DRILLED PATH ENTRY/EXIT POINT
- SOIL BORE LOCATION
- COHESIVE SOILS, UCS, LBS/FT<sup>2</sup> N VALUES
- MATERIAL GRAPHIC

REVISION			APPROVAL				
REV No	DATE	DESCRIPTION	CAD	CHK	ENG	APP	PM
R2	01/05/18	PRELIMINARY DESIGN	CEF	JAM	RJS	JRS	AGG
R3	01/24/18	PRELIMINARY DESIGN	CEF	JAM	RJS	JRS	AGG
R4	09/06/18	ISSUED FOR DISCUSSION	CEF	JAM	RJS	JRS	AGG
R5	10/19/18	ISSUED FOR DISCUSSION	CEF	JAM	IAH	RJS	AGG

**LAKE SUPERIOR CONSULTING**  
 EXCELLENCE & INTEGRITY  
 130 West Superior Street, Suite 500, Duluth, MN 55802  
 www.LSConsulting.com  
 218.727.3141

**SWL&P**  
 AN ALLETE COMPANY

PROJECT INFORMATION	
SWL&P NATURAL GAS LATERAL PIPELINE TO NEMADJI TRAIL ENERGY CENTER DOUGLAS COUNTY, WI	
LSC PROJECT NUMBER	00217650455

DRAWING INFORMATION	
HORIZONTAL DIRECTIONAL DRILL DESIGN NEMADJI RIVER CROSSING	
SCALE NOTED	17455.1-M.8.5-007-R5